

60V, 5A, Step-Down Converter

TD1667

General Description

The TD1667 is a 60V, 5A step down regulator with an integrated high-side MOSFET. With a wide input range from 9V to 60V, it's suitable for various applications from industrial to automotive for power conditioning from unregulated sources. An ultra-low 1 μ A current in shutdown mode can further prolong battery life. Internal loop compensation means that the user is free from the tedious task of loop compensation design. This also minimizes the external components of the device. A precision enable input allows simplification of regulator control and system power sequencing. The device also has built-in protection features such as cycle-by-cycle current limit, thermal sensing and shutdown due to excessive power dissipation, and output overvoltage protection.

The TD1667 is available in a DFN4x4-10L package.

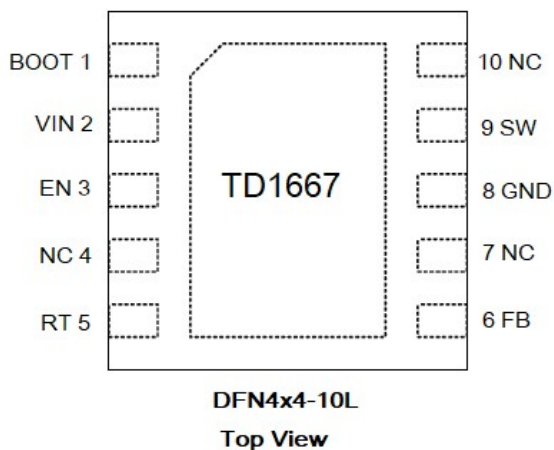
Features

- 9V to 60V Input Range
- 5A Continuous Output Current
- 150 m Ω High-Side MOSFET
- Current Mode Control
- Adjustable Switching Frequency from 200kHz to 1 MHz
- Internal Compensation for Ease of Use
- 1 μ A Shutdown Current
- Thermal, Overvoltage and Short Protection
- Available in a DFN4x4-10L Package

Applications

- Automotive Battery Regulation
- Industrial Power Supplies
- Telecom and Datacom Systems
- General Purpose Wide Vin Regulation

Pin Configurations



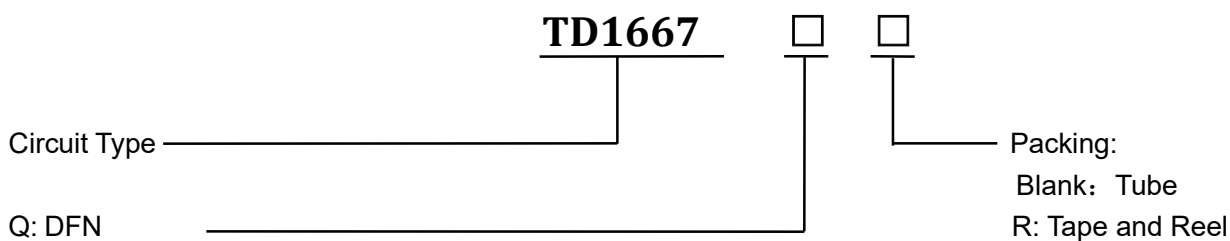
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Pin Description

Pin Number	Pin Name	Description
1	BOOT	Bootstrap capacitor connection for high-side MOSFET driver. Connect a high quality 0.1 μ F capacitor from BOOT to SW.
2	VIN	Connect to power supply and bypass capacitors C _{IN} . Path from VIN pin to high frequency bypass C _{IN} and GND must be as short as possible.
3	EN	Enable pin. Pulling it up above the specified threshold to enable. Pulling this pin below the specified threshold or float to disable.
4	NC	Not connected
5	RT	Resistor Timing. An internal amplifier holds this pin at a fixed voltage when using an external resistor to ground to set the switching frequency.
6	FB	Feedback input pin, connect to the feedback divider to set V _{OUT} . Do not short this pin to ground during operation.
7	NC	Not connected
8	GND	System ground pin.
9	SW	Switching output of the regulator. Internally connected to high-side power MOSFET. Connect to power inductor.
10	NC	Not connected
	Thermal Pad	Major heat dissipation path of the die. Must be connected to ground plane on PCB.

Ordering Information



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Function Block

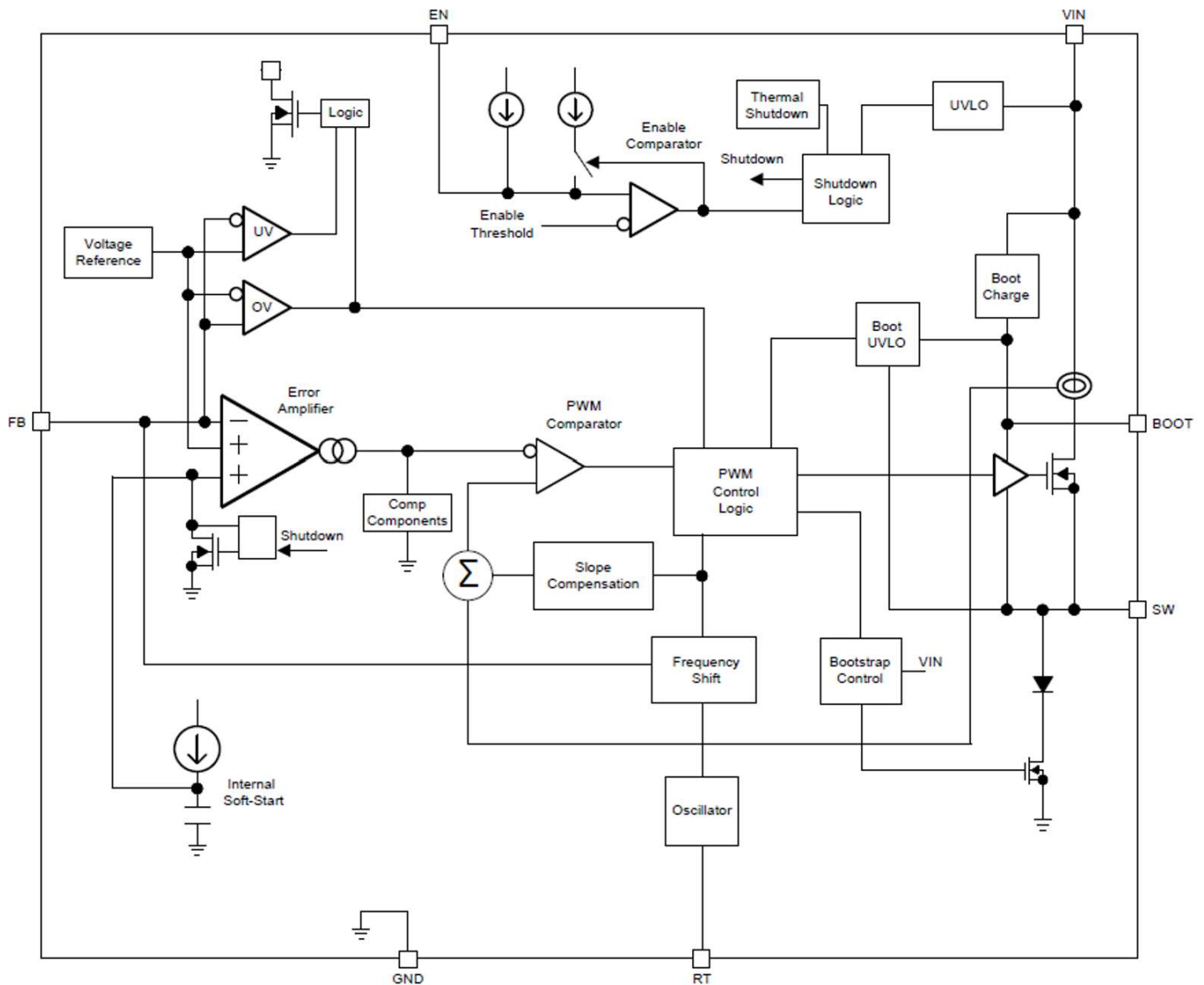


Figure1 Function Block Diagram of TD1667

Absolute Maximum Ratings (Note1)

		Rating	Unit
Input Voltages	VIN to GND	-0.3 to 65	V
	EN to GND	-0.3 to 5	
	FB to GND	-0.3 to 7	
Output Voltages	BOOT to SW	6.5	V

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	SW to GND	-0.3 to VIN+0.3	
T _J	Junction Temperature	150	°C
T _{STG}	Storage Temperature	-65 ~ 150	°C
T _{SDR}	Maximum Lead Soldering Temperature (10 Seconds)	260	°C

Note1: Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ESD Ratings

		VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human-boody model(HBM)	±2000 V

Recommended Operation Conditions

		Range	Unit
Buck Regulator	VIN	9 to 60	V
	VOUT	0.8 to 50	
	SW	-1 to 60	
	FB	0 to 5	
Frequency	Switching frequency range	200 to 1000	kHz
Temperature	Operating junction temperature, T _J	-40 to 125	°C

Operating Ratings indicate conditions for which the device is intended to be functional, but do not guarantee specific performance limits.

For guaranteed specifications, see Electrical Characteristics .

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Electrical Characteristics

Limits apply over the recommended operating junction temperature (T_J) range of $-40\text{ }^{\circ}\text{C}$ to $+125\text{ }^{\circ}\text{C}$, unless otherwise stated.

Minimum and Maximum limits are specified through test, design or statistical correlation. Typical values represent the most likely parametric norm at $T_J = 25\text{ }^{\circ}\text{C}$, and are provided for reference purposes only. Unless otherwise specified, the following conditions apply: $V_{IN} = 9\text{ V}$ to 60 V .

Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
V_{IN}	Operation input voltage		9	-	60	V
UVLO	Under voltage lockout thresholds	Rising threshold	-	8.5	-	V
		Hysteresis	-	1.4	-	V
I_{SHDN}	Shutdown supply current	$V_{EN} = 0\text{V}$, $T_A = 25\text{ }^{\circ}\text{C}$, $9\text{V} \leq V_{IN} \leq 60\text{V}$	-	1.0	3.0	μA
I_Q	Operating quiescent current (non-switching)	$V_{FB} = 1.0\text{V}$, $T_A = 25\text{ }^{\circ}\text{C}$	-	200	-	μA
ENABLE (EN PIN)						
V_{EN_TH}	EN Threshold Voltage		-	2	-	V
SOFT-START						
T_{SS}	Internal soft-start time	10% to 90% of FB voltage	-	4	-	ms
VOLTAGE REFERENCE (FB PIN)						
V_{FB}	Feedback voltage	$T_J = 25\text{ }^{\circ}\text{C}$	0.735	0.750	0.765	V
HIGH-SIDE MOSFET						
R_{DS_ON}	On-resistance	$V_{IN} = 12\text{ V}$, BOOT to SW = 5.8 V	-	150	-	m Ω
HIGH-SIDE MOSFET CURRENT LIMIT						
I_{LIMIT}	Current limit	$V_{IN} = 12\text{ V}$, $T_A = 25\text{ }^{\circ}\text{C}$, Open Loop	-	6.5	-	A
THERMAL PERFORMANCE						
T_{SHDN}	Thermal shutdown threshold		-	150	-	$^{\circ}\text{C}$
T_{HYS}	Hysteresis		-	12	-	

Switching Characteristics

Over the recommended operating junction temperature range of $-40\text{ }^{\circ}\text{C}$ to $125\text{ }^{\circ}\text{C}$ (unless otherwise noted)

Symbol	Parameter	Test Conditions	Min	Typ	Max	Unit
f_{SW}	Switching frequency	$R_T = 49.9\text{ k}\Omega$	400	500	600	kHz
T_{ON_MIN}	Minimum controllable on time	$V_{IN} = 12\text{ V}$, BOOT to SW = 5.8 V, $I_{Load} = 1\text{ A}$	-	160	-	ns
D_{MAX}	Maximum duty cycle	$f_{SW} = 500\text{ kHz}$	-	90%	-	-

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Typical Application Circuit

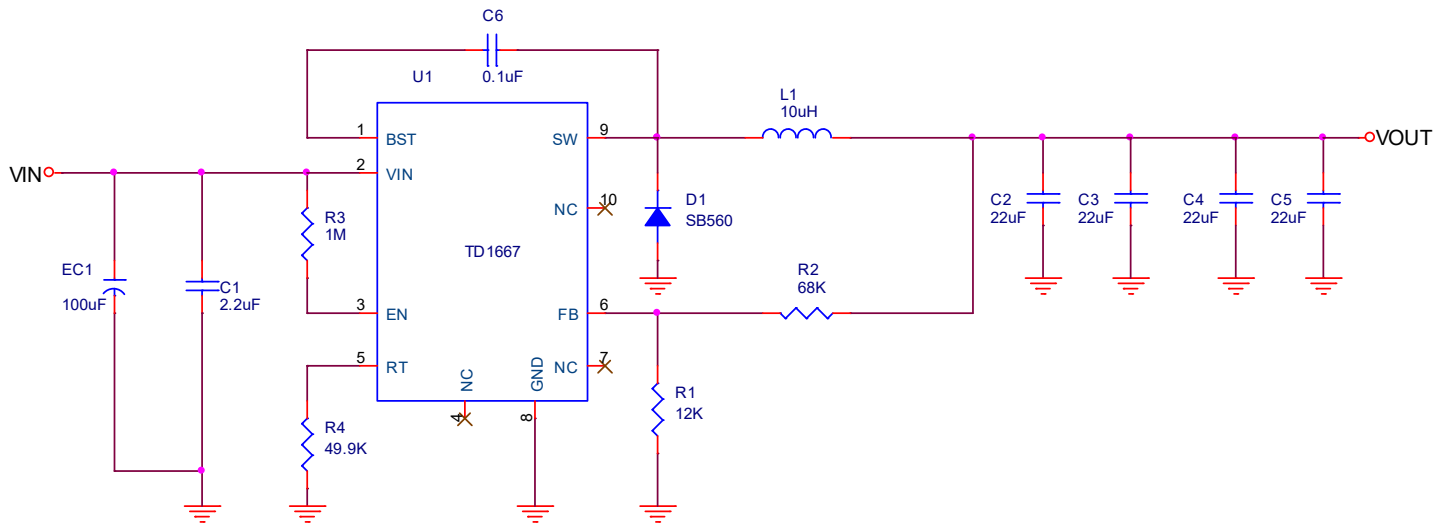


Figure2 Application Circuit, 5V Output

Function Description

Fixed Frequency Peak Current Mode Control

TD1667 output voltage is regulated by turning on the high-side N-MOSFET with controlled ON time. During high-side switch ON time, the SW pin voltage swings up to approximately V_{IN} , and the inductor current i_L increase with linear slope $(V_{IN} - V_{OUT}) / L$. When high-side switch is off, inductor current discharges through freewheel diode with a slope of $-V_{OUT} / L$. The control parameter of Buck converter is defined as Duty Cycle $D = t_{ON} / T_{SW}$, where t_{ON} is the high-side switch ON time and T_{SW} is the switching period. The regulator control loop maintains a constant output voltage by adjusting the duty cycle D . In an ideal Buck converter, where losses are ignored, D is proportional to the output voltage and inversely proportional to the input voltage: $D = V_{OUT} / V_{IN}$.

The TD1667 employs fixed frequency peak current mode control. A voltage feedback loop is used to get accurate DC voltage regulation by adjusting the peak current command based on voltage offset. The peak inductor current is sensed from the high-side switch and compared to the peak current to control the ON time of the high-side switch. The voltage feedback loop is internally compensated, which allows for fewer external components, makes it easy to design, and provides stable operation with almost any combination of output capacitors. The regulator operates with fixed switching frequency at normal load condition. At very light load, the TD1667 will operate in Sleep-mode to maintain high efficiency and the switching frequency will decrease with reduced load current.

Slope Compensation

The TD1667 adds a compensating ramp to the MOSFET switch current sense signal. This slope compensation prevents sub-harmonic oscillations at duty cycles greater than 50%. The peak current limit of the high-side switch is not affected by the slope compensation and remains constant over the full duty cycle range.

Low Dropout Operation and Bootstrap Voltage (BOOT)

The TD1667 provides an integrated bootstrap voltage regulator. A small capacitor between the BOOT and SW pins provides the gate drive voltage for the high-side MOSFET. The BOOT capacitor is refreshed when the high-side MOSFET is off and the external low side diode conducts. The recommended value of the BOOT capacitor is 0.1 μ F. A ceramic capacitor with an X7R or X5R grade dielectric with a voltage rating of 16 V or greater is recommended for stable performance over temperature and voltage. When operating with a low voltage difference from input to output, the high-side MOSFET of the TD1667 will operate at approximate 95% duty cycle. When the voltage from BOOT to SW drops below 3.2 V, the high-side MOSFET is turned off and an integrated low side MOSFET pulls SW low to recharge the BOOT capacitor. Since the gate drive current sourced from the BOOT capacitor is small, the high-side MOSFET can remain on for many switching cycles before the MOSFET is turned off to refresh the capacitor. Thus the effective duty cycle of the switching regulator can be high, approaching 95%. The effective duty cycle of the converter during dropout is mainly influenced by the voltage drops across the power MOSFET, the inductor resistance, the low side diode voltage and the printed circuit board resistance.

Adjustable Output Voltage

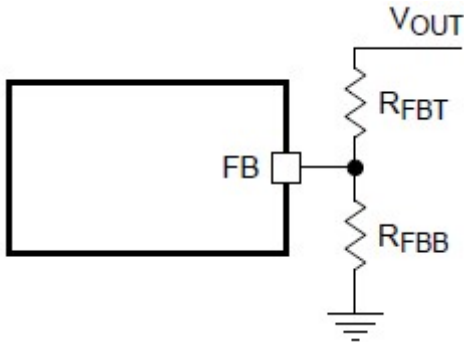
The internal voltage reference produces a precise 0.75 V (typical) voltage reference over the operating temperature range. The output voltage is set by a resistor divider from output voltage to the FB pin. It is recommended to use 1% tolerance or better and temperature coefficient of 100 ppm or less divider resistors. Select the low side resistor RFBB for the desired divider current and use Equation 1 to calculate high-side RFBT.

Larger value divider resistors are good for efficiency at light load. However, if the values are too high, the regulator will be more susceptible to noise and voltage errors from the FB input current may become noticeable. RFBB in the range from 10 k Ω to 100

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kΩ is recommended for most applications.



$$R_{FBT} = \frac{V_{OUT} - 0.75}{0.75} \times R_{FBB}$$

Enable and Adjustable Under-voltage Lockout

The TD1667 is enabled when the VIN pin voltage rises above 8.5 V (typical) and the EN pin voltage exceeds the enable threshold of 2 V (typical). The TD1667 is disabled when the VIN pin voltage falls below 7 V (typical) or when the EN pin voltage is below 2 V.

Switching Frequency and Synchronization (RT/SYNC)

The switching frequency of the TD1667 can be programmed by the resistor RT from the RT pin and GND pin. The RT pin can't be left floating or shorted to ground. To determine the timing resistance for a given switching frequency(200kHz-1MHz), use the below Equation:

$$R_T(k\Omega) = 42904 \times f_{SW}(kHz)^{-1.088}$$

Over Current and Short Circuit Protection

The TD1667 is protected from over current condition by cycle-by-cycle current limiting on the peak current of the high-side MOSFET. High-side MOSFET over-current protection is implemented by the nature of the Peak Current Mode control. The high-side switch current is compared to the output of the Error Amplifier (EA) minus slope compensation every switching cycle. Please refer to Functional Block Diagram for more details. The peak current of high-side switch is limited by a clamped maximum peak current threshold which is constant. So the peak current limit of the high-side switch is not affected by the slope compensation and remains constant over the full duty cycle range.

The TD1667 also implements a frequency fold-back to protect the converter in severe over-current or short conditions. The frequency fold-back increases the off time by increasing the period of the switching cycle, so that it provides more time for the inductor current to ramp down and leads to a lower average inductor current. Lower frequency also means lower switching loss. Frequency fold-back reduces power dissipation and prevents overheating and potential damage to the device.

Overvoltage Protection

The TD1667 employs an output overvoltage protection (OVP) circuit to minimize voltage overshoot when recovering from output fault conditions or strong unload transients in designs with low output capacitance. The OVP feature minimizes output overshoot by turning off high-side switch immediately when FB voltage reaches to the rising OVP threshold which is nominally 109% of the internal voltage reference VREF. When the FB voltage drops below the falling OVP threshold which is nominally 107% of VREF, the high-side MOSFET resumes normal operation.

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Thermal Shutdown

The TD1667 provides an internal thermal shutdown to protect the device when the junction temperature exceeds 150°C (typical). The high-side MOSFET stops switching when thermal shutdown activates. Once the die temperature falls below 130°C (typical), the device reinitiates the power up sequence controlled by the internal soft-start circuitry.

Shutdown Mode

The EN pin provides electrical ON and OFF control for the TD1667. When VEN is below 1.0 V, the device is in shutdown mode. The switching regulator is turned off and the quiescent current drops to 1.0μA typically. The TD1667 also employs under voltage lock out protection. If VIN voltage is below the UVLO level, the regulator will be turned off.

Light Load Operation

When the load current is lower than half of the peak-to-peak inductor current in CCM, the TD1667 will operate in DCM. At even lighter current loads, Sleep-mode is activated to maintain high efficiency operation by reducing switching and gate drive losses.

Layout Guidelines

Layout is a critical portion of good power supply design. The following guidelines will help users design a PCB with the best power conversion performance, thermal performance, and minimized generation of unwanted EMI.

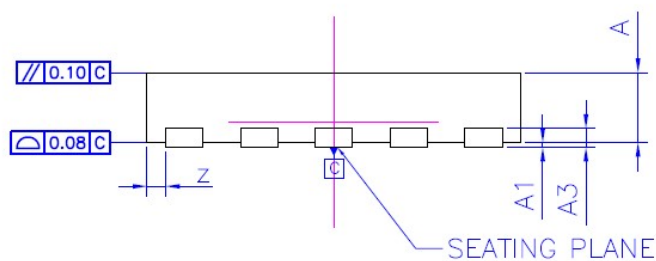
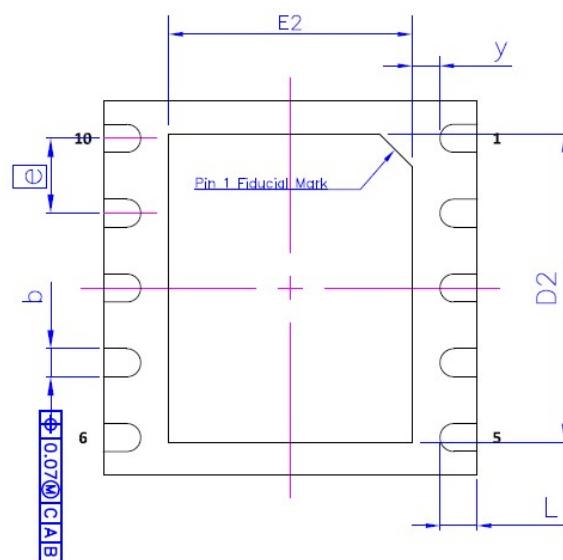
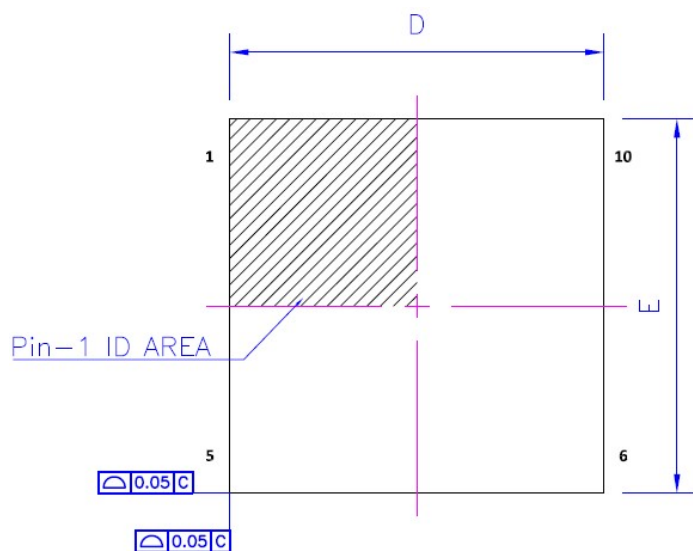
1. The feedback network, resistor R_{FBT} and R_{FBB} , should be kept close to the FB pin. V_{OUT} sense path away from noisy nodes and preferably through a layer on the other side of a shielding layer.
2. The input bypass capacitor C_{IN} must be placed as close as possible to the VIN pin and ground. Grounding for both the input and output capacitors should consist of localized top side planes that connect to the GND pin and PAD.
3. The inductor L should be placed close to the SW pin to reduce magnetic and electrostatic noise.
4. The output capacitor, C_{OUT} should be placed close to the junction of L and the diode D. The L, D, and C_{OUT} trace should be as short as possible to reduce conducted and radiated noise and increase overall efficiency.
5. The ground connection for the diode, C_{IN} , and C_{OUT} should be as small as possible and tied to the system ground plane in only one spot (preferably at the COUT ground point) to minimize conducted noise in the system ground plane.

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Package Information

DFN4x4-10L Package Outline Dimensions



Unit	D	E	D2	E2	A	A1	A3	b	e	K	L	y	z
Millimeters	MIN	3.900	3.900	3.250	2.550	0.700	0.000	0.250	0.800 BSC	-	0.350	0.300 REF	0.200 REF
	TYP	4.000	4.000	3.300	2.600	0.750	0.020	0.300			0.400		
	MAX	4.100	4.100	3.350	2.650	0.800	0.050	0.350			0.450		

Design Notes